

ABSTRACT

A decorative sheet formed by coating a surface of an acrylic resin sheet having a coefficient of kinetic friction with respect to a flat glass plate in the range of 0.2 to 0.9 and a glass transition temperature of 80°C or below with a pattern layer is inserted in a female mold and a male mold of an injection mold, the decorative sheet is clamped to the female mold, the female and the male mold are joined together to form a cavity in the injection mold, a fluid resin is injected into the cavity so as to fill up the cavity, the resin filling up the cavity is solidified in a sheet-decorated molding having a surface coated with the decorative sheet, the injection mold is opened and the sheet-decorated molding is ejected from the female mold.

663760-1E02660